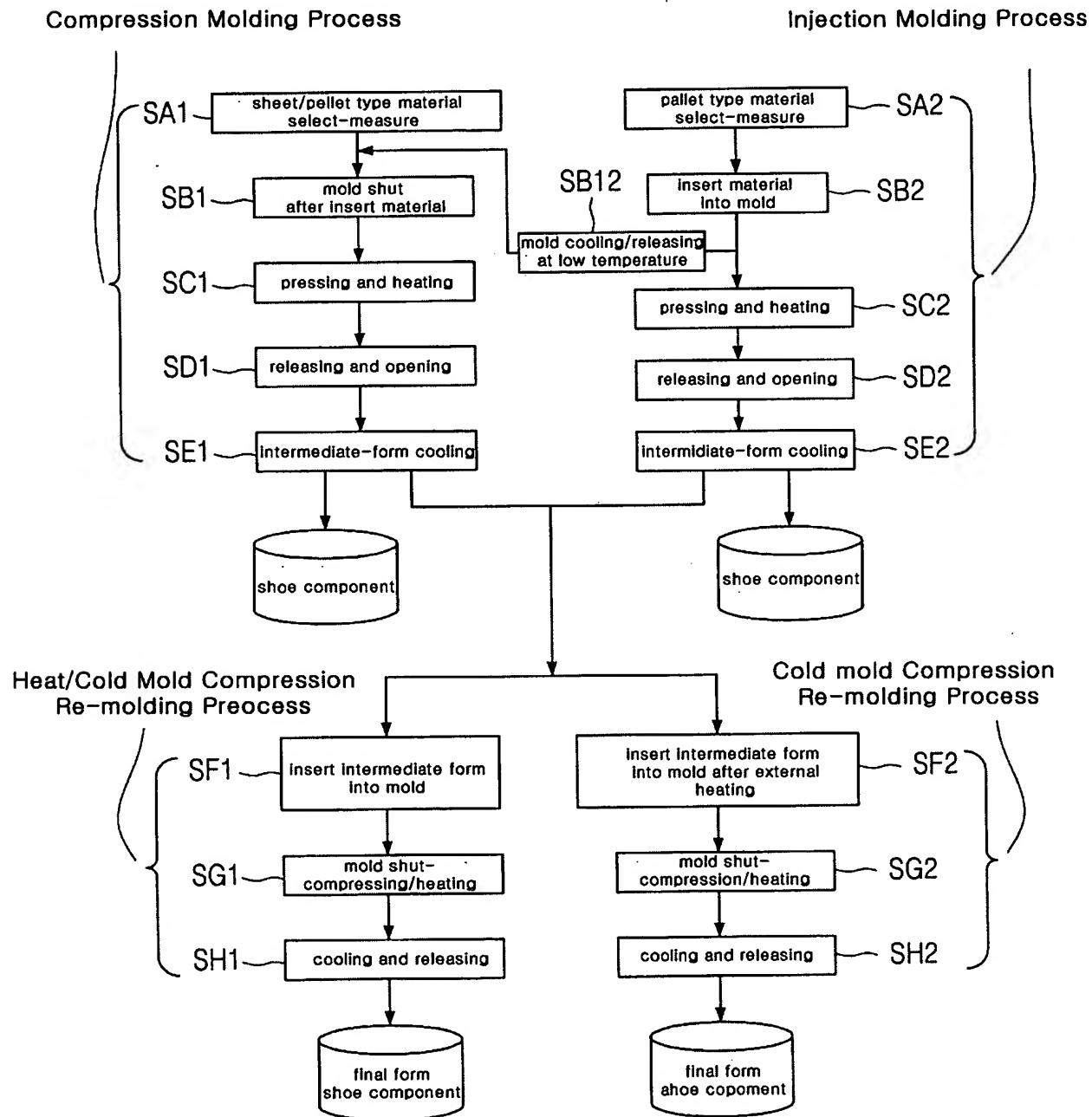


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FIG.1



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FIG.2

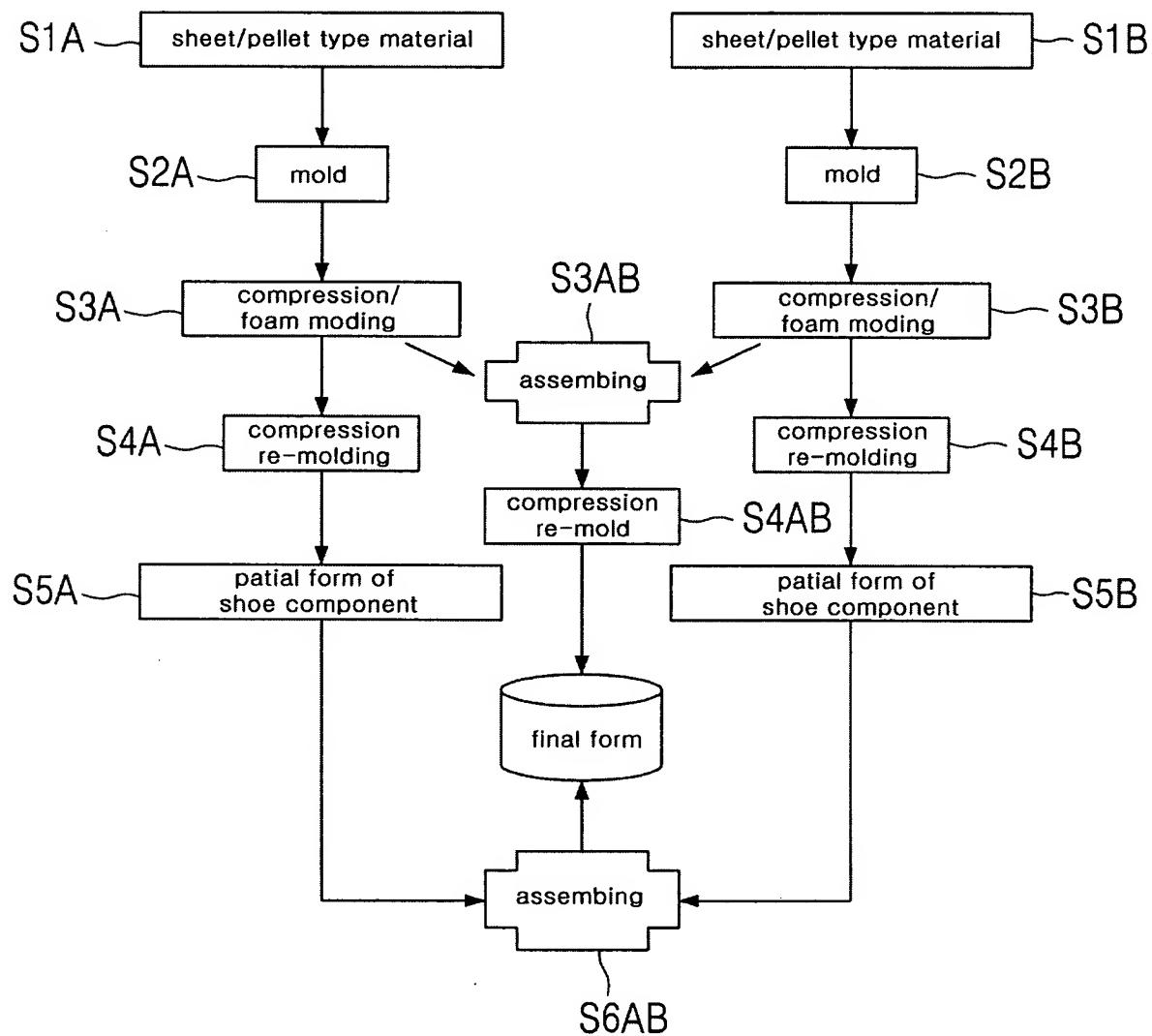


FIG.3

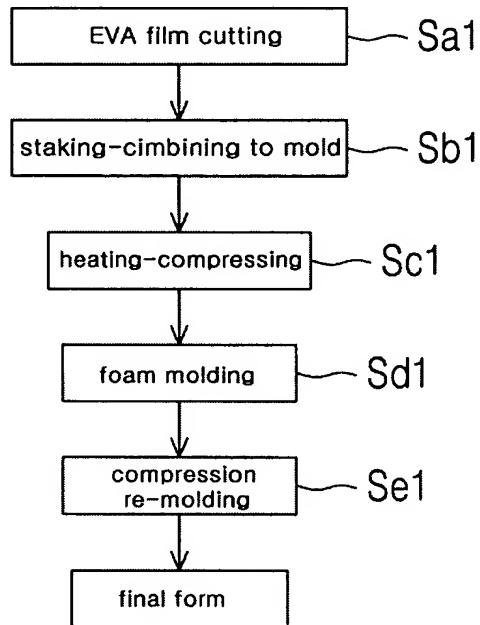
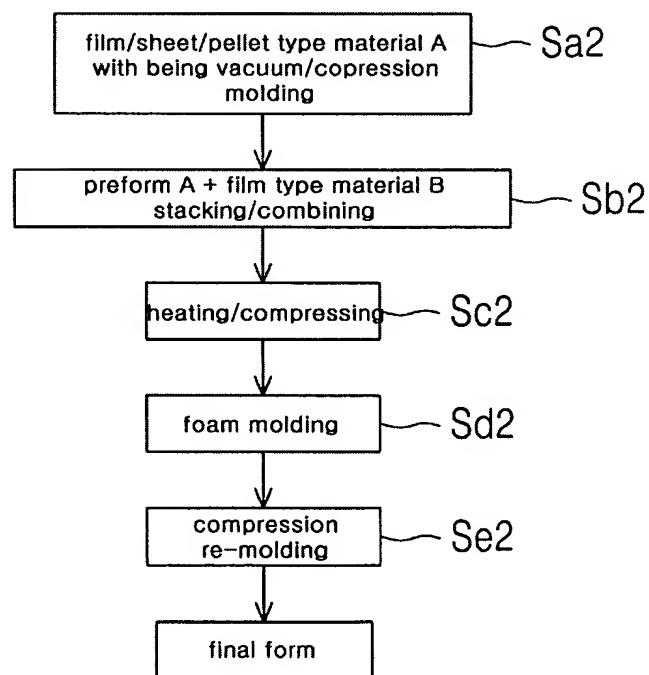


FIG.4



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FIG.5

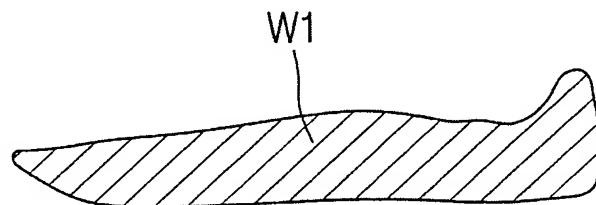


FIG.6a

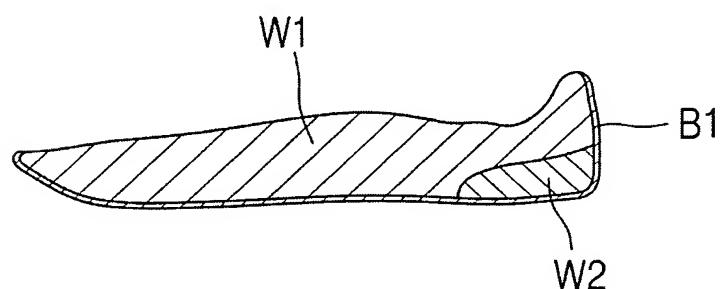
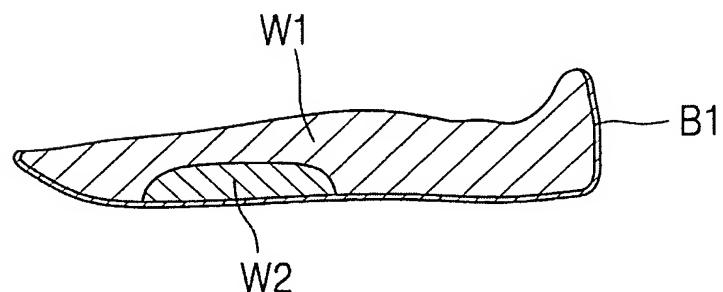
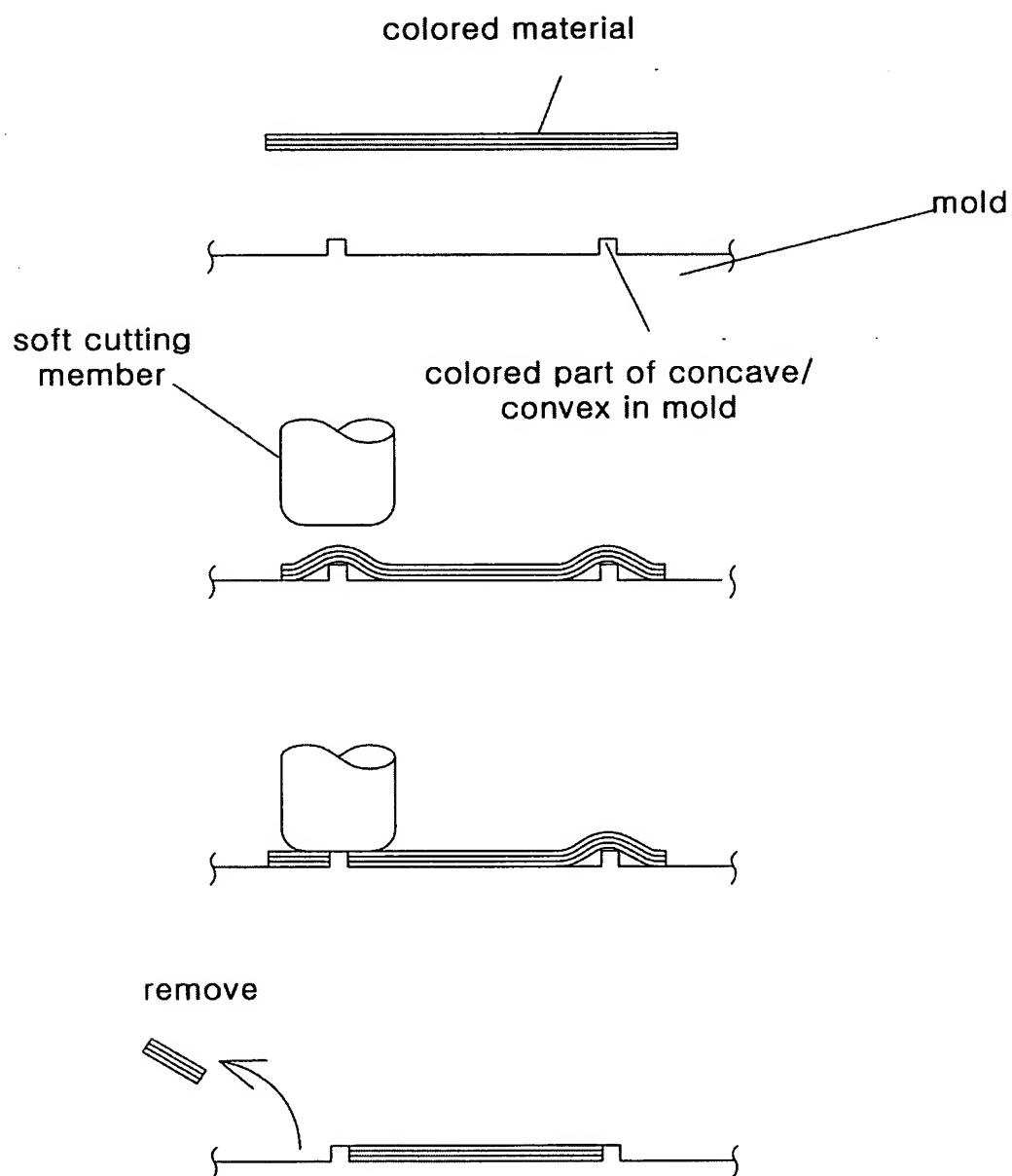


FIG.6b



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FIG. 6c



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FIG.6d

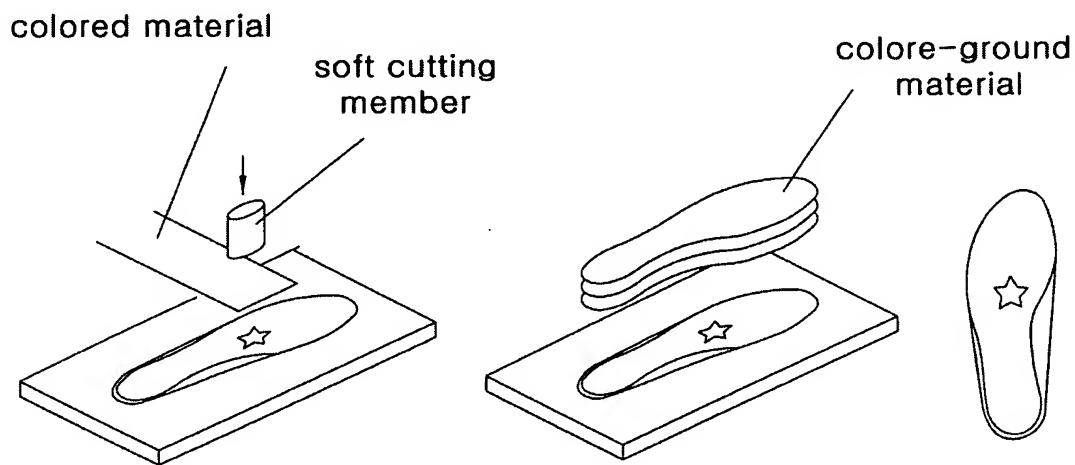
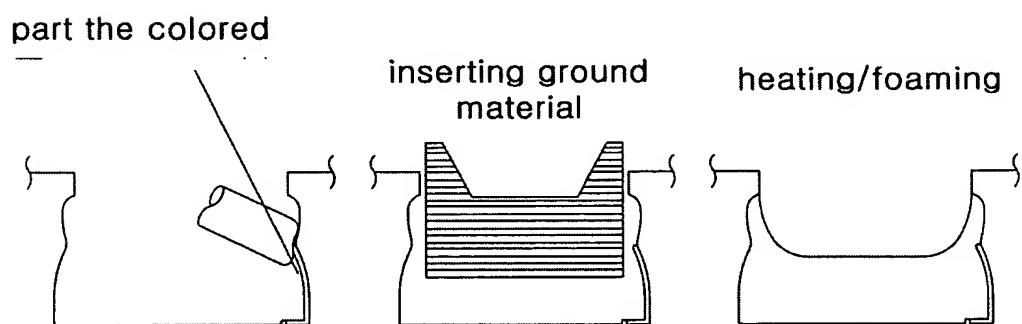


FIG.6e



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FIG.7

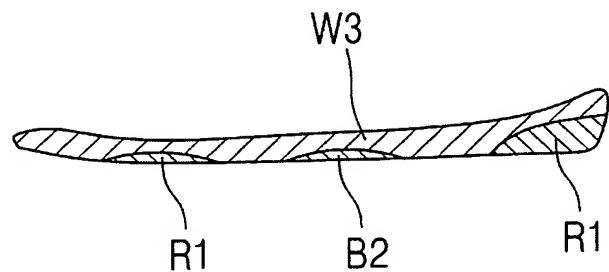


FIG.8a

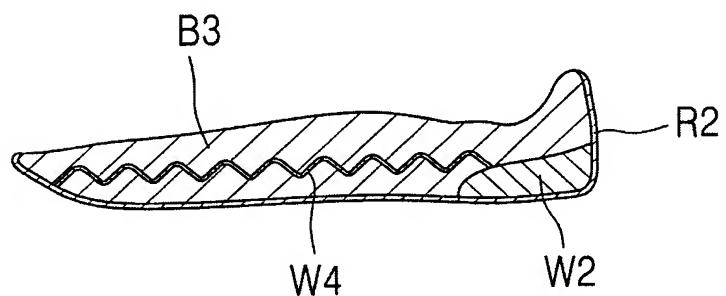
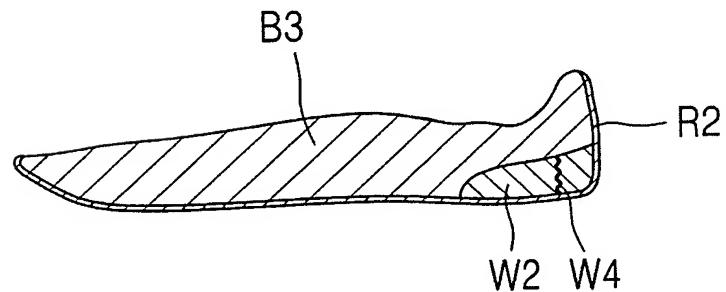


FIG.8b



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FIG.9

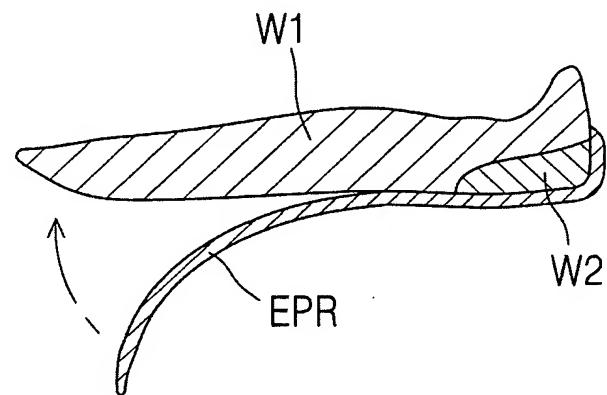
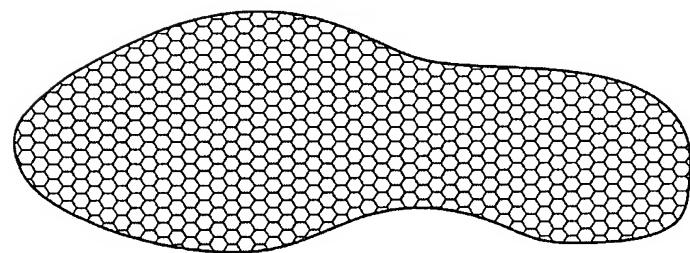


FIG.10a



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FIG.10b

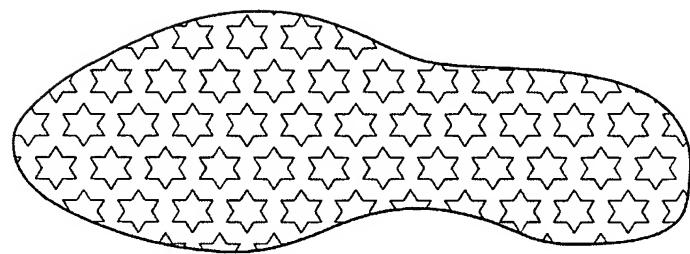
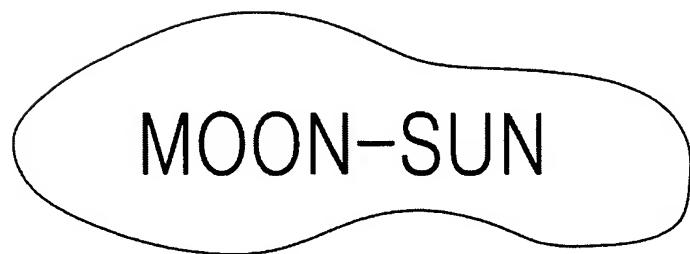


FIG.10c



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FIG.11a

film type material cut
according to color

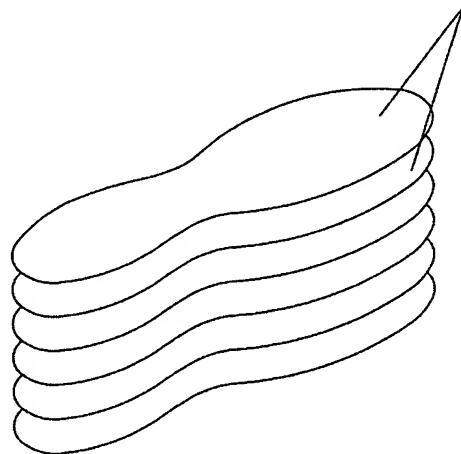
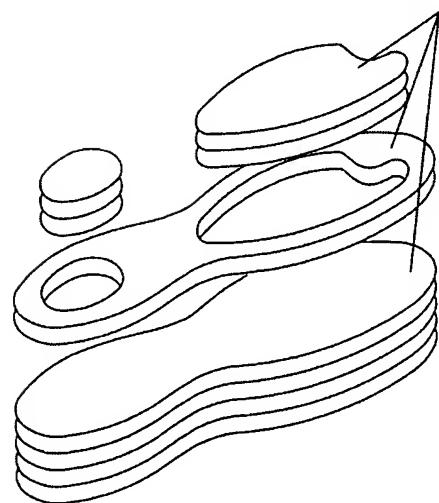


FIG.11b

film type material cut
according to color/shape



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FIG. 12

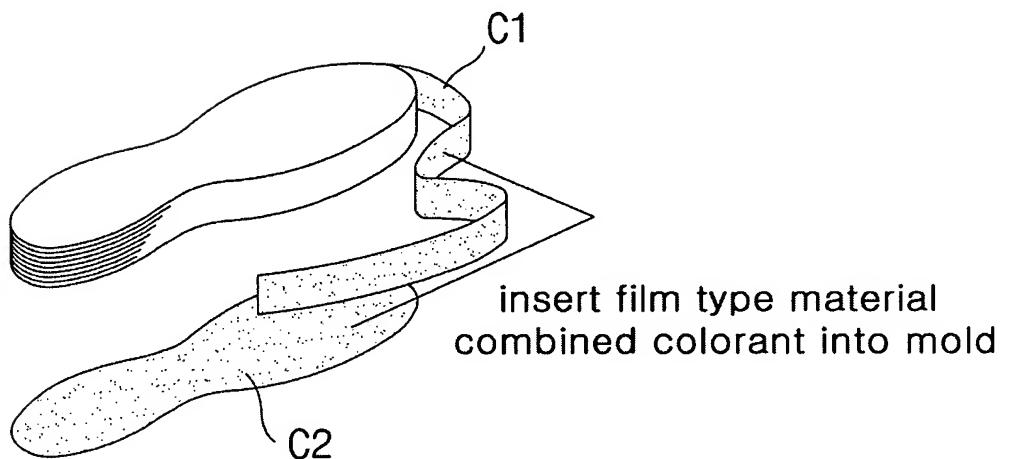
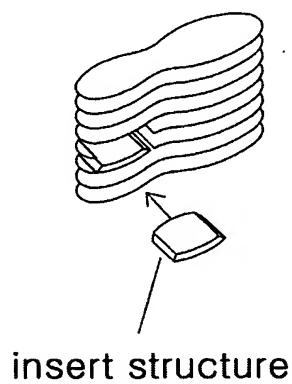


FIG. 13a



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FIG.13b

insert film material combined structure

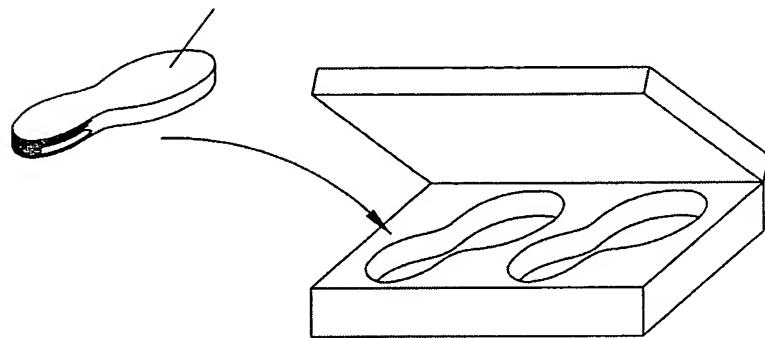
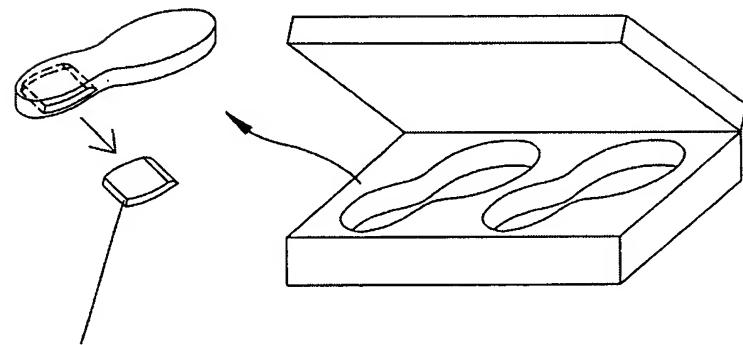


FIG.13c



remove structure after foaming

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FIG.13d

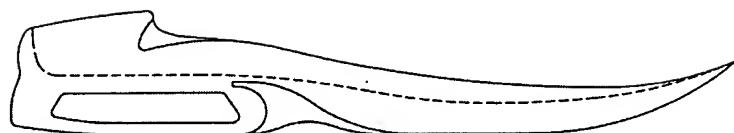
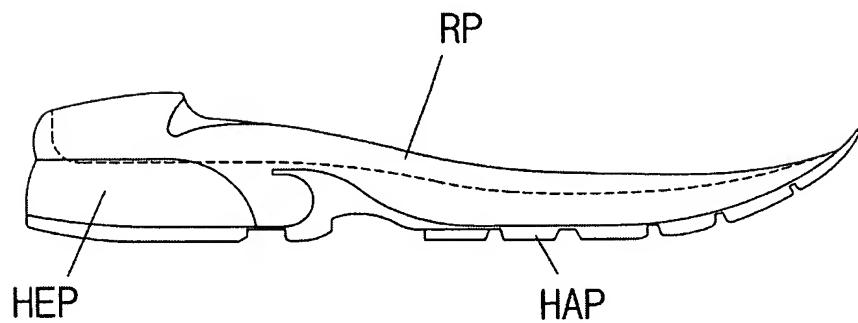


FIG.14a



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FIG.14b

film type material cut
according to physical property or shape

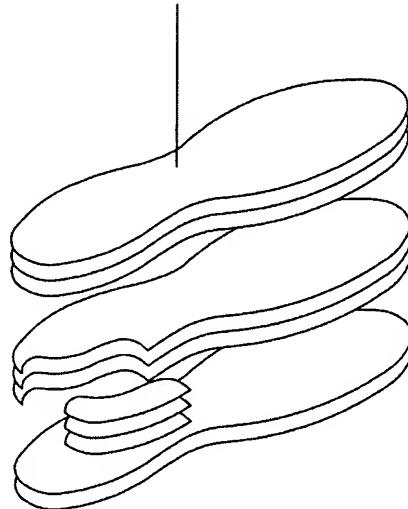
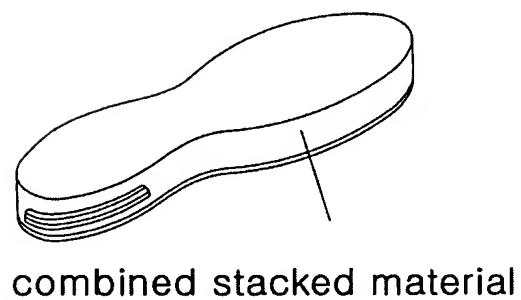


FIG.14c



combined stacked material

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FIG.15a

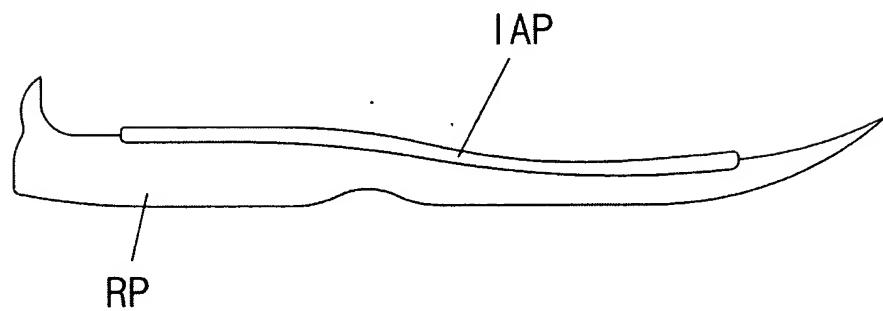
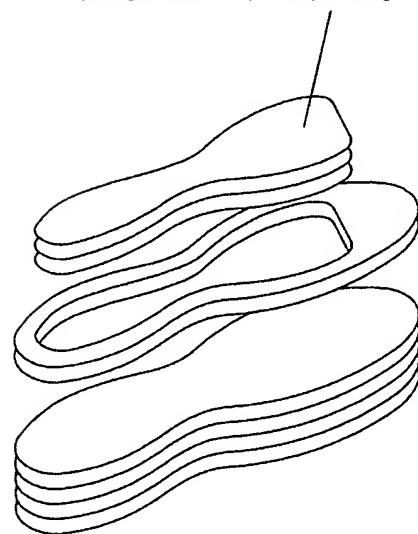


FIG.15b

film type material according to
physical property or shape



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FIG.15c

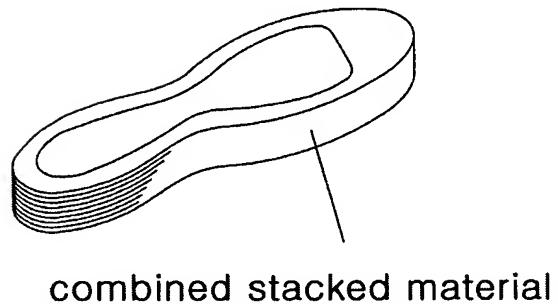
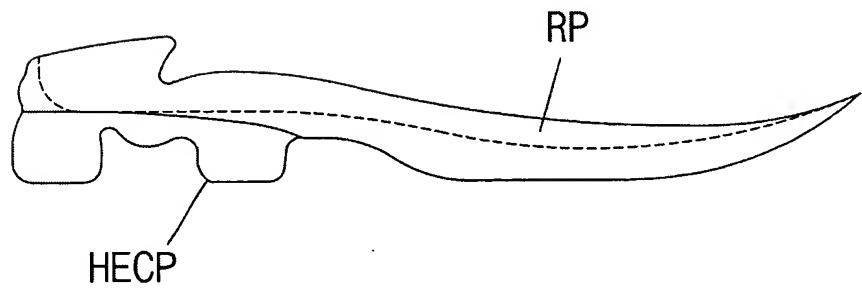


FIG.16a



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FIG.16b

film type material cut according to
physical property or shape

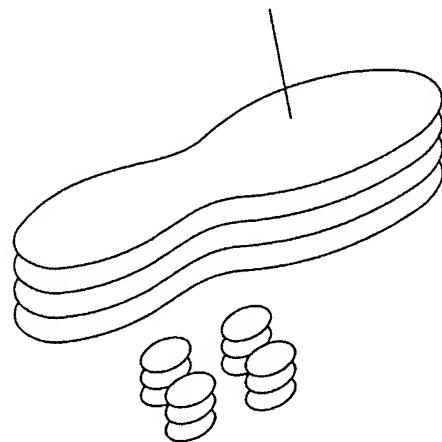
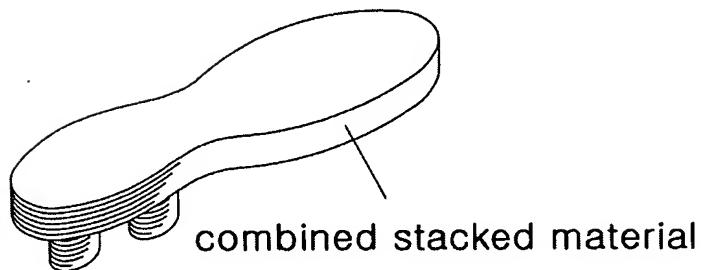


FIG.16c



combined stacked material

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FIG.17a

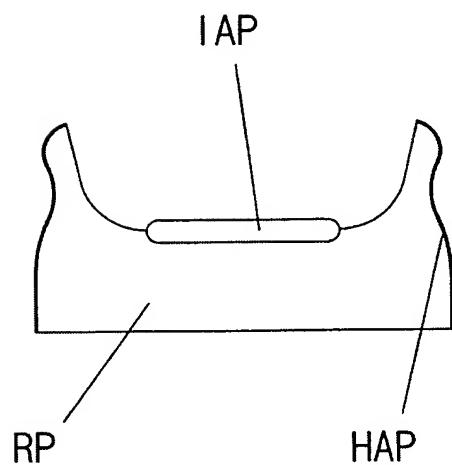
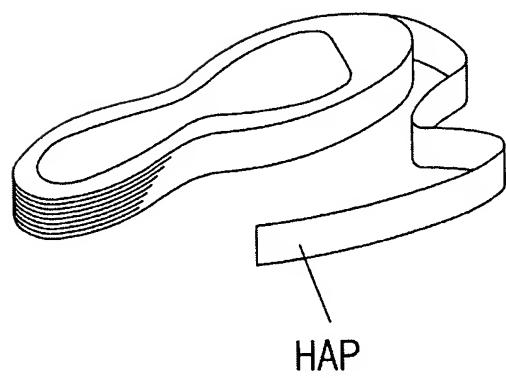
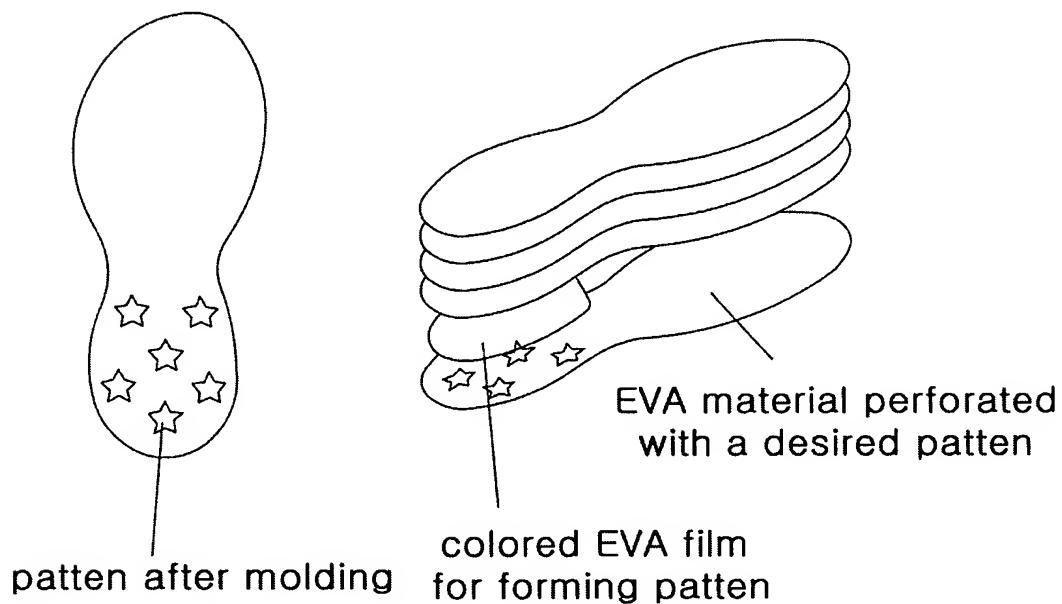


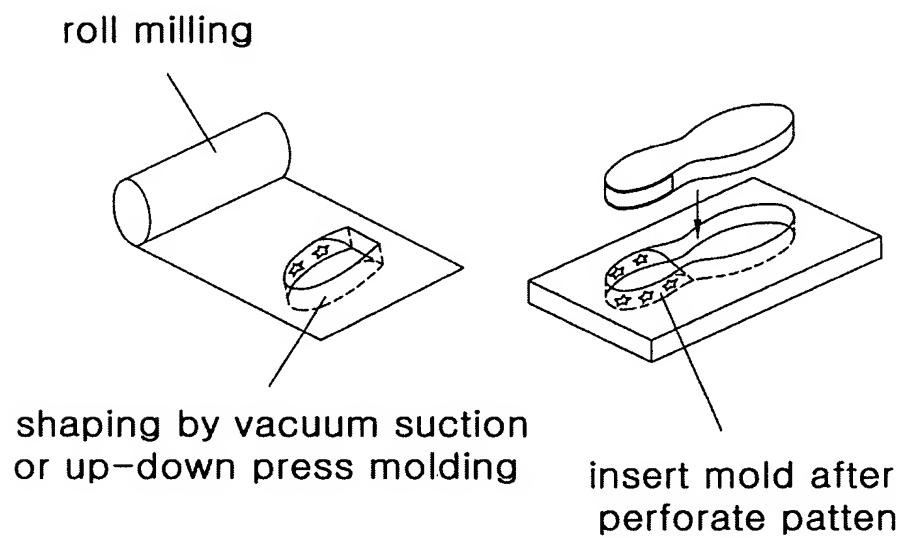
FIG.17b



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FIG.18a

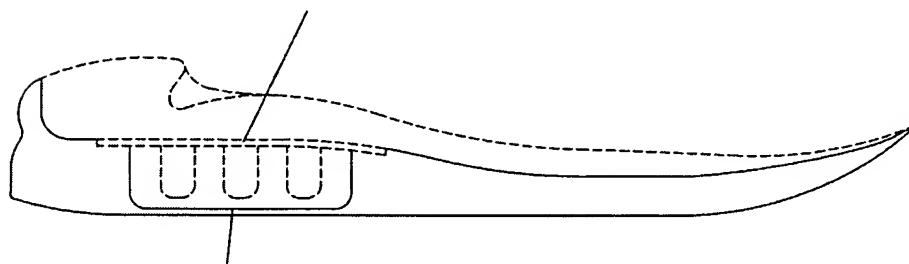


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FIG.18b

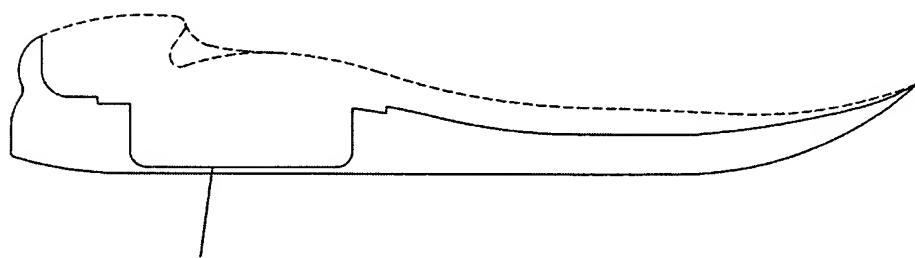


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FIG.19a

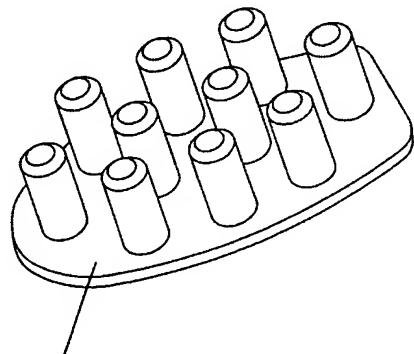
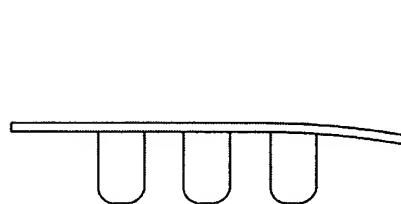
cushion with thickness 1.0mm cylinder shape



thickness 1.0mm of bottom

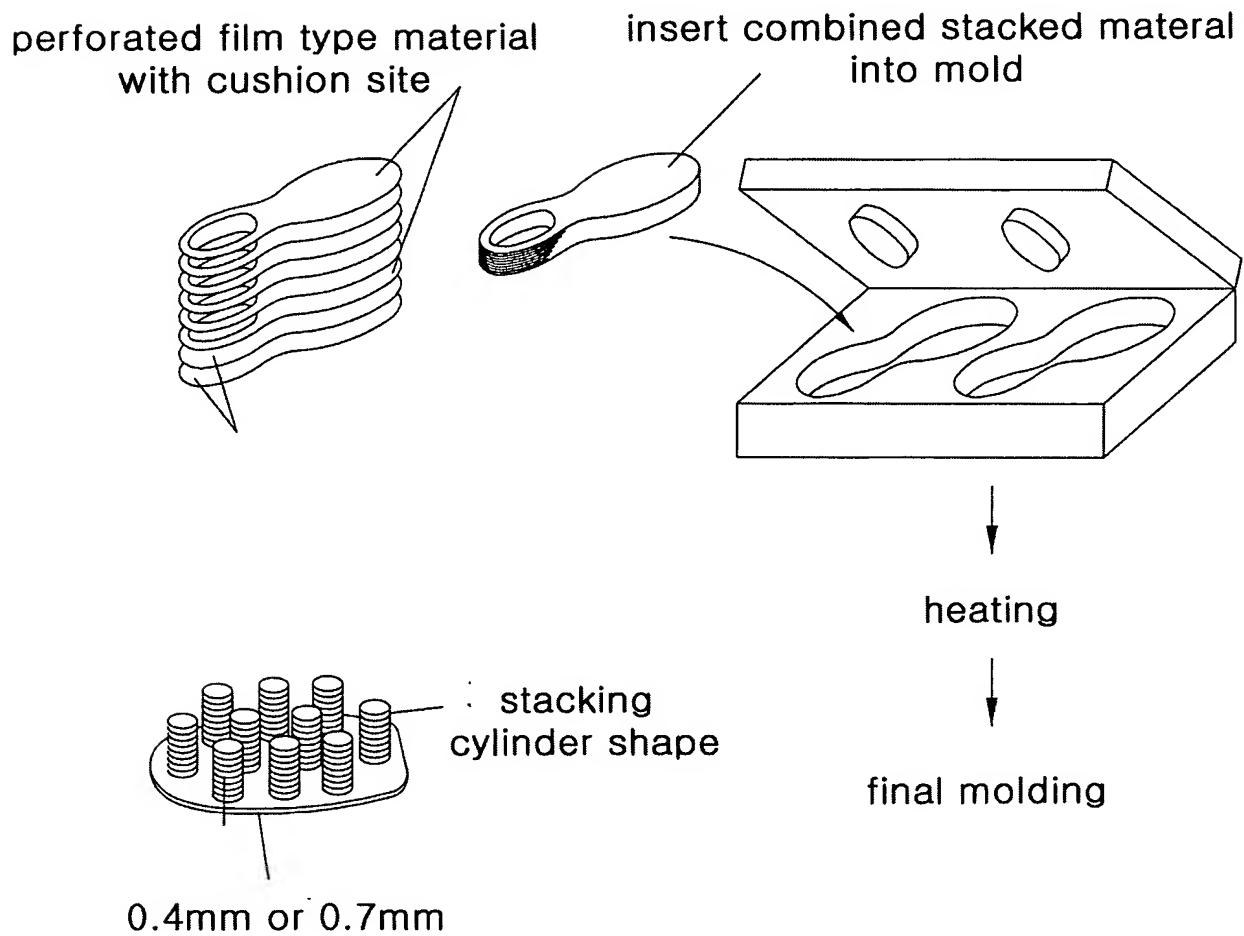


0.7mm of foaming shape

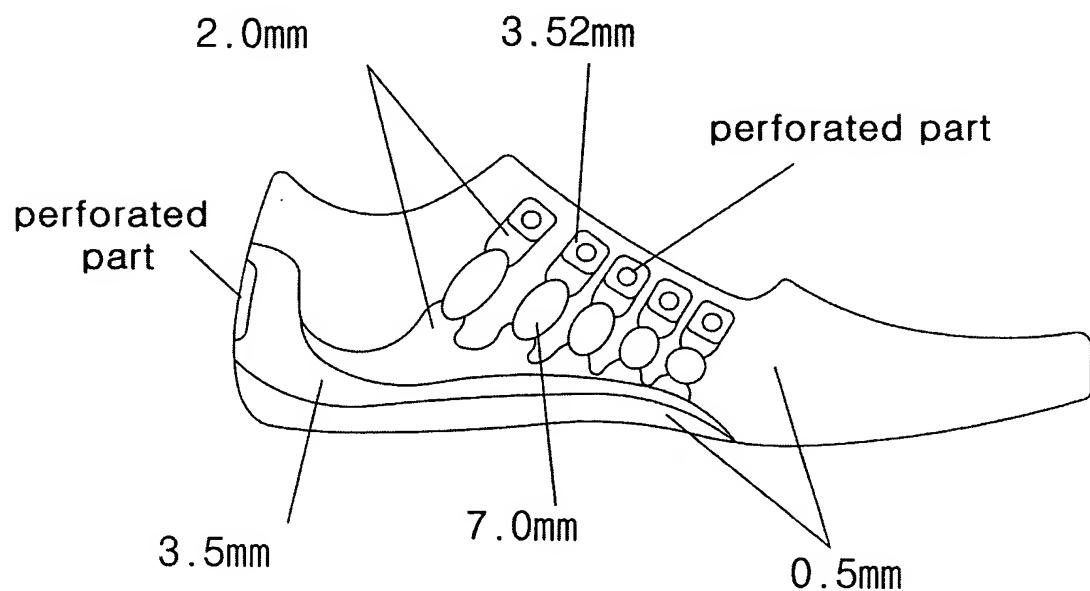


thickness 0.7mm of foaming mold shape

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FIG.19b



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FIG.19c



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FIG.19d

